



Dart Aerospace Ltd.
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RBW6205G03532-3G

Job Sheet 184556



Part No: RBW6205G03532-3G

Job Qty: 2 pcs

Part Name: Main Rotor Blade Trim Tab Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/11/18

Job Tracking No:

Due Date: 12/20/19

Created By: Patrick Lussier

Type: SOLD

Description:

Note: DWG RBW6205G03532-3G Rev.3 IPP Rev. A 18.10.10 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
95	Small Fab - Issue SN	2 pcs	12/20/19		0.00	0.00	Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		GP 19-12-05
100	Small Fab - 2 - B4B	2 pcs	12/20/19		0.00	0.40	Small Fab - 1 - B4B		
							Small Fab - 2 - B4B		
							Small Fab - 3 - B4B		
							Small Fab - 4 - B4B		
							Small Fab - 5 - B4B		
							Small Fab - 6 - B4B		
							Small Fab - 7 - B4B		GP 19-12-05
110	QC 5	2 pcs	12/20/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		

Plex 11/27/19 7:55 AM dart.leclair.mathieu



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Container No: S237462



Part: FBW6205G03532-3G

Job No: 184556

Serial No/Batch: S237462

Revision: 3

Inspector:

Exp Date:

Instructions:

Date: 12/05/19

130 Packaging 3-1 - Stock - B4B 2 pcs

12/20/19

0.00 0.00

Packaging 3 - 1 - B4B

Packaging 3 - 2 - B4B

Packaging 3 - 3 - B4B

Packaging 3 - 4 - B4B

Packaging 3 - 5 - B4B

Packaging 3 - 6 - B4B

Packaging 3 - 7 - B4B

Packaging 3 - 8 - B4B

Packaging 3 - 9 - B4B

Packaging 3 - 10 - B4B

Packaging 3 - 11 - B4B

Packaging 3 - 12 - B4B

Packaging 3 - 13 - B4B

Packaging 3 - 14 - B4B

Packaging 3 - 15 - B4B

Packaging 3 - 16 - B4B

Packaging 3 - 17 - B4B

Packaging 3 - 18 - B4B

Packaging 3 - 19 - B4B

Packaging 3 - 20 - B4B

Packaging 3 - 21 - B4B

Packaging 3 - 22 - B4B

Packaging 3 - 23 - B4B

Packaging 3 - 24 - B4B

Packaging 3 - 25 - B4B

Packaging 3 - 26 - B4B

Packaging 3 - 27 - B4B

Packaging 3 - 28 - B4B

Packaging 3 - 29 - B4B

Packaging 3 - 30 - B4B

Packaging 3 - 31 - B4B

Packaging 3 - 32 - B4B

Packaging 3 - 33 - B4B

Packaging 3 - 34 - B4B

Packaging 3 - 35 - B4B

Packaging 3 - 36 - B4B

140 QC 21 - FG

2 pcs

12/20/19

0.00 0.00

QC 21 - FG - 21

QC 21 - FG - 70

QC 21 - FG - 53

DEC 06 2019

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RB001A

Part Op 95 - 1-Issue S/N.

Descriptions: 100 - 1-Glue placard RBW6205G03532-3G-13 to RBW6205G03532-3G-11 foam as per DWG. 2-Glue foam to case and pack case as per DWG.

110 - QC5- Inspect part completeness to step on W/O

130 - Identify as per dwg & Stock Location:

140 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
APP-1550-E	Case RB001	2 Ea (1 ea)	95-Small Fab - Issue SN	218132
RBW6205G03532-3G-11	Lid Foam use in case APP-1550-E 001	2 Ea (1 ea)	100-Small Fab - 2 - B4B	218130
RBW6205G03532-3G-13	Inside Placard 168	2 pcs (1 ea)	100-Small Fab - 2 - B4B	237352
RBW6205G03532-3G-9	Bottom Foam use in case APP-1550-E 001	2 Ea (1 ea)	100-Small Fab - 2 - B4B	218131
RBW6205G03632-3G-PO	Main Rotor Trim Tab Bending Tool	2 pcs (1 ea)	100-Small Fab - 2 - B4B	175307 194782
RBW6205G03731-3G-PO	Trim Tab Bending Gauge Assembly	2 pcs (1 ea)	100-Small Fab - 2 - B4B	211380
RBW6205G03832-3G-PO	Main Rotor Blade Blocking/Protecting Assembly	2 pcs (1 ea)	100-Small Fab - 2 - B4B	219692

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3C

9-8

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
95-Small Fab - Issue SN	APP-1550-E	2	16	0
100-Small Fab - 2 - B4B	RBW6205G03532-3G-11	2	4	0
	RBW6205G03532-3G-13	2	1	0
	RBW6205G03532-3G-9	2	4	0
	RBW6205G03632-3G	2	3	0
	RBW6205G03731-3G	2	0	0
	RBW6205G03832-3G	2	1	0
Part Specifications				
Specifications could not be found.				

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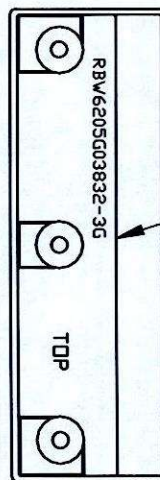
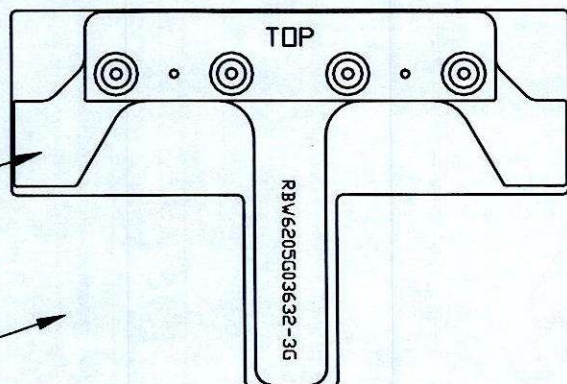
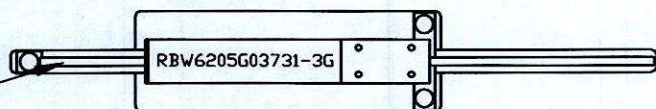
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RBW6205G03532-3G CONTENTS LIST				
ITEM	PIN	DESCRIPTION	QTY	
1	RBW6205G03632-3G	TOOL, M/R BLADE TRIM TAB BENDING	1	
2	RBW6205G03731-3G	GALLOE, M/R BLADE TRIM TAB BENDING	1	
3	RBW6205G03832-3G	TOOL, M/R BLADE BLOCKING / PROTECT	1	



REVISIONS				
REV	DESCRIPTION	DATE	INITIAL	APPROVED
1	ADDED WELDMENT AND RE-ORGANIZED PRINTS. CHANGED -2 & -3 THICKNESS FROM .394 TO .375, AND CHANGED -39 & -41 FROM #1.043 TO #1.00.	2/20/09	WP	
2	DELETED -5 RETAINER AND CHANGED -7 TO A BUY OUT. REMOVED COUNTER BORES FOR HEX HEAD SCREWS AND #10-32 HOLES FOR -5 RETAINER. CHANGED #1/4 HOLES TO 1/4-28 UNF, ALSO CHANGED -9 HEX SCREW TO STUD W/LOCITITE. ALSO CHANGED FROM POWDER COAT YELLOW TO PRIME AND PAINT.	5/12/09	WP	DW
2A	ADDED T/N TO INSIDE PLACARD, CH'D -13 FROM FOAM TOP TO INSIDE PLACARD, CH'D -11 FROM FOAM TOP TO LID FOAM, CH'D -11 CUTOUT TO RECESS FOR -13 PER R.W.	3/28/11	RJC	
2B	ADDED -3G TO ALL TOOL NUMBERS & ON -13 PER R.W.	5/11/11	RJC	RW
3	-9 CH'D DEPTH DIM WAS 4.00 IS 4.30, HEIGHT DIM WAS 5.25 IS 5.85. CORRECTED BOM. -11 ADDED CUTOUT FOR CLEARANCE, CH'D DEPTH OF PLACARD CUTOUT WAS .06 IS .125, CH'D SIZE OF PLACARD CUTOUT TO ACCOMMODATE NEW SIZE, CH'D FOAM WAS C200 IS Y-20. -13 ADDED PLACEMENT DIAGRAM TO PLACARD.	2/7/13	BIM	JG

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NOTES

1. RBW6205G03532-3G KIT CONTAINS THREE TOOLS, NUMBERED RBW6205G03632-3G AND RBW6205G03731-3G AND RBW6205G03832-3G.
2. FUNCTION: USED FOR MAIN ROTOR BLADE TRIM TAB BENDING.

ORIGINAL No. REF.

KIT No.	TOOL No.	ORIGINAL No.
RBW6205G03532	RBW6205G03532-3G	3G6205G03632
RBW6205G03532	RBW6205G03632-3G	3G6205G03632
RBW6205G03532	RBW6205G03731-3G	3G6205G03731
RBW6205G03532	RBW6205G03832-3G	3G6205G03832

DO NOT USE, FOR REFERENCE ONLY.

RED BARN MACHINE	
TITLE MAIN ROTOR BLADE TRIM TAB TOOL KIT	
DWG NO. RBW6205G03532-3G	REV 3
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
TOLERANCES ON: DECIMALS XXX ± .005 .XX ± .01 X ± .1	FRACTIONS ± 1/32 ANGLES ± 5°
UNLESS OTHERWISE SPECIFIED 1. BREAK ALL SHARP EDGES 015 x 45° PR .015 R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
DRAWN BY: MARTINEZ APPROVED: <i>D. Martinez</i> HEAT TREAT FINISH SPEC	
USED ON MODEL AW139	
REF. 3G6205G03532	
SCALE NTS	DATE 1/15/09 SHEET 1 of 4